## BEER FLAVOUR TERMINOLOGY<sup>1</sup>

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Joint Working Groups of the European Brewery Convention, the American Society of Brewing Chemists, and the Master Brewer's Association of the Americas have developed a system of flavour terminology to meet the dual needs of (i) enabling brewers to communicate effectively about flavour and (ii) naming and defining each separately identifiable flavour note in beer. The system comprises 44 terms to meet the first objective while 78 additional terms are suggested for the second. The Industry is urged to use this terminology and comment on it.

Key words: beer, flavour.

### Introduction

The arguments for an agreed flavour terminology are the same as those for an agreed chemical terminology, biological terminology or for a common scale of temperature. There are a number of important advantages in precise descriptions which have the same meaning to everyone suitably trained. For example, a brewer assessing the flavour effects of a process change must use the same terminology as the taste panel leader. Again, a chemist investigating a flavour defect must be able to make sense of the literature on his subject, and he must understand the flavour language not only of brewer and panel leader, but also of maltster and hop supplier as well as that of the engineer, the manager, the foreman, etc. Last, but not least, if any progress is to be made in the basic science of flayour chemistry, then a chemist in one laboratory must make certain that he defines his flavour terms in the same way as his colleagues in other laboratories.

Early progress towards an international system is recorded in a 1975 report published in brewing journals of several countries (4). Discussion at the annual meetings of the collaborating organizations and extensive consultation and voting by mail resulted (1977) in an intermediate system which was published in the MBAA's book, The Practical Brewer (5). Proposals arising principally from experience in meeting practical brewing requirements have led to the third, and for the time being final, form (Table 1). Terminology is never static, nor should it be. It reflects both the changes in common usage and the results of research as they become available. But the Joint Working Groups urge all brewers and brewing researchers to use the present system for a period sufficiently long to identify (and report on) both advantages and defects. Then, in say five years time, a new working group must be given the task of bringing the terminology up to date.

The proposed system has a dual purpose: it aims to provide, firstly, a simple and easily understood terminology which will enable brewers and other interested parties to communicate effectively about flavour; and, secondly, also to provide a more comprehensive system which will enable flavour researchers, brewers and marketing professionals to describe and define each separately identifiable flavour note in beer. In Table I, the first objective is met by limitation to the class terms and the first-tier terms, shown together in the Flavour Wheel (Fig. 1), while the second objective can be satisfied

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\* The five pairs are: 0131 Isoamyl acetate and 0143 Banana; 0132 Ethyl hexanoate and 0142 Apple; 0133 Ethyl acetate and 0120 Solvent-like; 0613 Isovaleric and 0612 Cheesy; and 0732 DMS and 0734 Cooked sweet corn.

by using the complete system including the second tier of terms.

#### BASIC PRINCIPLES

The system is based on the following principles:

Each separately identifiable flavour characteristic has its own name.—Although this means that there are over 100 terms, the large majority of those taking part in the discussions felt that it would be wrong to simplify. Flavour is a complex phenomenon, and the system must contain enough terms to enable an expert taster to describe what he finds. It must also provide suitable forms of terminology for all users irrespective of their level of training and experience.

Similar flavours are placed together.—A user must be able to see at a glance the terms from which he can choose. The order of terms should be the same in different languages. If a new term is introduced then it should be obvious where it goes in the system.

No duplication on terms for the same flavour characteristic .-Ideally both duplication and overlapping should be avoided, but in practice this leads to conflict with principle No. 1 above and with the requirement that all flavour characteristics must be covered. Language is an incomplete tool providing a limited choice of words. For example, in five cases it was found necessary to permit overlapping pairs\* of chemical-name terms and generally-descriptive terms. It helps to think of the totality of beer flavour as a three- or multidimensional continuum (2,9) in which related compounds are together, and each compound and each term occupy a point or small volume in space. In such a system, 0613 Isovaleric and 0612 Cheesy would be close together but not coincident. Term 0613 would be closer to the 'fatty acid' area and 0612 would be more diffuse and would incorporate part of the 'butyric' and 'diacetyl' areas. A taster who has been trained to recognize 0613 would do so when finding it in a sample. Other tasters must use 0612 though it covers more than just the flavour note present in the sample.

The system is compatible with the 'EBC Thesaurus for the Brewing Industry'.—Close collaboration is maintained with the EBC Information and Documentation Group, and the two systems of terminology are almost identical. Such small differences as exist are due to the different dates at which the two systems have been revised, and by the strictly hierarchical nature of the Thesaurus which requires a broader term to cover each class, e.g. 'Fat and Oil Flavour' for Class 6.

Subjective terms such as good|bad, young|mature, balanced| unbalanced are not included.—These hedonic terms have meaning within an active flavour panel and almost every brewery panel uses them. But they cannot be standardized on an international basis.

The meaning of each term is illustrated with readily available reference standards.—Flavour terms cannot be adequately defined other than by the use of reference standards (6,7). Eleven standards had been confirmed at the time of writing and are shown in Table I. The concentrations listed are three

TABLE I. Recommended Descriptors

Class term	First tier Second tier	Relevance	Comments, synonyms, definitions	Reference standard
Class 1—Are	omatic, Fragrant, Fruity, Floral			
	0110 Alcoholic	OTW	The general effect of ethanol and higher	Ethanol, 50 g/litre
	0111 Spicy	отw	alcohols. Allspice, nutmeg, peppery, eugenol.	Eugenol, 120 μg/litre
	0112 Vinous	отw	See also 1003 Vanilla. Bouquet, fusely, wine-like.	(White wine)
	0120 Solvent-like	OT	Like chemical solvents.	(**************************************
	0121 Plastics	OT	Plasticizers.	
	0122 Can-liner 0123 Acetone	OT OT	Lacquer-like.	(Acetone)
	0130 Estery	ŎŤ	Like aliphatic esters.	(Acetone)
	0131 Isoamyl acetate	OT	Banana, peardrop.	(Isoamyl acetate)
	0132 Ethyl hexanoate	от	Apple-like with note of aniseed. See	(Ethyl hexanoate)
	0133 Ethyl acetate	от	also 0142 Apple. Light fruity, solvent-like. See also 0120 Solvent-like.	(Ethyl acetate)
	0140 Fruity	ОТ	Of specific fruits or mixtures of fruits.	
	0141 Citrus	OT	Citral, grapefruit, lemony, orange-rind.	
	0142 Apple	OT		
	0143 Banana	OT		
	0144 Blackcurrant	от	Blackcurrant fruit. For blackcurrant leaves use 0810 Catty.	
	0145 Melony	от	leaves use onto Catty.	(6-Nonenal, cis or trans
	0146 Pear	OT		,
	0147 Raspberry	OT		
	0148 Strawberry	OT	Construction of the control of the control of	(A antaldahuda)
	0150 Acetaldehyde	ОТ	Green apples, raw appleskin, bruised apples.	(Acetaldehyde)
	0160 Floral	ОТ	Like flowers, fragrant.	
	0161 2-Phenylethanol	ŎŤ	Rose-like.	(2-Phenylethanol)
	0162 Geraniol	OT	Rose-like, different from 0161. Taster	(Geraniol)
	0162 Parf	0.77	should compare the pure chemicals.	
	0163 Perfumy 0170 Hoppy	OT OT	Scented. Fresh hop aroma. Use with other	
	от торру	01	terms to describe stale hop aroma.	
			Does not include hop bitterness	1 1
			(see 1200 Bitter).	
	0171 Kettle-hop	OT	Flavour imparted by aroma hops	
	0172 Dry-hop	ОТ	boiled in the kettle. Flavour imparted by dry hops added	•
	0112 D., 110p	".	in tank or cask.	
	0173 Hop oil	ОТ	Flavour imparted by addition of distilled hop oil.	
Class 2—Re	sinous, Nutty, Green, Grassy			
	0210 Resinous	ОТ	Fresh sawdust, resin, cedarwood,	
	0211 11/		pinewood, sprucy, terpenoid.	1
	0211 Woody 0220 Nutty	OT OT	Seasoned wood (uncut). As in brazil-nut, hazelnut, sherry-like.	
	0221 Walnut	ot ot	Fresh (not rancid) walnut.	
	0222 Coconut	ŎŤ	Tresh (not ranera) wantan	
	0223 Beany	OT	Bean soup.	(2,4,7-Decatrienal)
	0224 Almond	OT	Marzipan.	(Benzaldehyde)
	0230 Grassy 0231 Freshly-cut grass	OT OT	Green, crushed green leaves, leafy,	(cis-3-Hexenol)
	0251 Tresiny-cut grass	01	alfalfa.	(tis-5-tiexelloi)
	0232 Straw-like	ОТ	Hay-like.	
Class 3Cer	real			
_	0310 Grainy	OT	Raw grain flavour.	
	0311 Husky	ŏτ	Husk-like, chaff, 'Glattwasser'.	
	0312 Corn grits	ОТ	Maize grits, adjuncty.	
	0313 Mealy	OT	Like flour.	
	0320 Malty 0330 Worty	OT OT	Fresh wort aroma. Use with other	:
	0550 Worty	01	terms to describe infected wort,	i 1
Cl 4 C			e.g. 0731 Parsnip.	
Jiass 4—Ca	ramelized, Roasted		<u> </u>	
	0410 Caramel	OT	Burnt sugar, toffee-like.	
	0411 Molasses	OT	Black treacle, treacly.	
	0412 Licorice 0420 Burnt	OT OTM	Scorched aroma, dry mouthfeel and	
	VILV Durin	OIM	sharp acrid taste.	
	0421 Bread-crust	ОТМ	Charred toast.	
	0422 Roast-barley	ОТМ	Chocolate malt.	
	0423 Smoky	OT		

TABLE I continued

Class term First tier Second tier	Relevance	Comments, synonyms, definitions	Reference standard
Class 5—Phenolic			
0500 Phenolic  0501 Tarry 0502 Bakelite 0503 Carbolic 0504 Chlorophenol 0505 Iodoform	OT OT OT OT OT OT	Pitch, faulty pitching of containers.  Phenol.  Trichlorophenol (TCP), hospital-like. Iodophors, hospital-like, pharmaceutical.	
Class 6—Soapy, Fatty, Diacetyl, Oily, Rancid	-	- Todophora, nospital-like, pilat maceutical.	
0610 Fatty acid 0611 Caprylic 0612 Cheesy 0613 Isovaleric 0614 Butyric 0620 Diacetyl 0630 Rancid 0631 Rancid oil 0640 Oily 0641 Vegetable oil 0642 Mineral oil	OT OT OT OT OT OT OT OTM OTM OTM	Soapy, fatty, goaty, tallowy. Dry, stale cheese, Hydrolytic old hops. rancidity Rancid butter. Butterscotch, buttermilk. Oxidative rancidity.  As in refined vegetable oil. Gasoline (petrol), kerosene (paraffin), machine oil.	(Octanoic acid). (Isovaleric acid) Butyric acid, 3 mg/litre Diacetyl, 0·2-0·4 mg/litr
Class 7—Sulphury			
0700 Sulphury 0710 Sulphitic 0720 Sulphidic	OT OT	Sulphur dioxide, striking-match, choking, sulphurous-SO <sub>2</sub> . Rotten egg, sulphury-reduced, sulphurous-RSH.	(KMS)
0721 H₃S 0722 Mercaptan 0723 Garlic 0724 Lightstruck	OT OT OT OT	Rotten egg. Lower mercaptans, drains, stench. Skunky, sunstruck	(H₂S) (Ethyl mercaptan)
0725 Autolysed 0726 Burnt rubber 0727 Shrimp-like	OT OT	Rotting yeast (see also 0740 Yeasty) Higher mercaptans. Water in which shrimp have been cooked.	
0730 Cooked vegetable  0731 Parsnip/celery 0732 DMS 0733 Cooked cabbage 0734 Cooked sweet corn 0735 Cooked tomato	OT OT OT OT OT OT	Mainly dialkyl sulphides, Sulphurous-RSR'. An effect of wort infection. (Dimethyl sulphide) Overcooked green vegetables. Cooked maize, canned sweet corn. Tomato juice (processed), tomato ketchup.	DMS, 100 μg/litre
0736 Cooked onion 0740 Yeasty 0741 Meaty	OT OT OT	Fresh yeast, flavour of heated thiamine (see also 0725 Autolysed). Brothy, cooked meat, meat extract, peptone, yeast broth.	
Class 8—Oxidized, Stale, Musty			
0800 Stale 0810 Catty 0820 Papery	OTM OT	Old beer, overaged, overpasteurized. Blackcurrant leaves, ribes, tomato plants, oxidized beer. An initial stage of staling, bready	(Heat with air) (p-Menthane-8-thiol- 3-one) 5-Methylfurfural, 25 mg
0830 Leathery	ОТМ	(stale bread-crumb), cardboard, old beer, oxidized. A later stage of staling, then often used in conjunction with 0211 Woody.	litre
0840 Moldy 0841 Earthy 0842 Musty	OT OT	Cellar-like, leaf-mold, woodsy. Actinomycetes, damp soil, freshly dug soil, diatomaceous earth. Fusty.	(Geosmin)
Class 9—Sour, acidic			
0900 Acidic	ОТ	Pungent aroma, sharpness of taste,	
0910 Acetic 0920 Sour	OT OT	mineral acid. Vinegar. Lactic, sour milk. Use with 0141 for citrus-sour.	(Acetic acid)
Class 10—Sweet		,	
1000 Sweet 1001 Honey	OT OT	Can occur as an effect of beer staling, e.g. the odour of stale beer in a glass,	Sucrose, 7.5 g/litre
1002 Jam-like	ОТ	oxidized (stale) honey.  May be qualified by sub-classes of 0140 Fruity.	

TABLE I continued

Class term First tier Second tier	Relevance	Comments, synonyms, definitions	Reference standard
1003 Vanilla 1004 Primings 1005 Syrupy 1006 Oversweet	OT OT OTM OT	Custard powder, vanillin.  Clear (golden) syrup.  Sickly sweet, cloying.	(Vanillin)
Class II—Salty			
1100 Salty	Т		Sodium chloride, 1.8 g/litre
Class 12—Bitter			
1200 Bitter	TAf		(Isohumulone)
Class 13—Mouthfeel			
1310 Alkaline  1320 Mouthcoating 1330 Metallic  1340 Astringent  1341 Drying 1350 Powdery  1360 Carbonation 1361 Flat 1362 Gassy 1370 Warming	TMAF  MAF  OTMAF  MAF  OTM  MAF  MM  M  M  WMAF	Flavour imparted by accidental admixture of alkaline detergent. Creamy, 'onctueux' (Fr.). Iron, rusty water, coins, tinny, inky.  Mouth puckering, puckery, tanninlike, tart. Unsweet.  O—Dusty cushion, irritating, (with 0310 Grainy) mill-room smell.  TM—Chalky, particulate, scratchy, silicate-like, siliceous.  CO <sub>2</sub> content. Undercarbonated.  Overcarbonated.  See also 0110 Alcoholic and 0111 Spicy.	(Sodium bicarbonate)  (Ferrous ammonium sulphate) Quercitrin, 240 mg/litre*)  60% of normal CO <sub>2</sub> content for the product 140% of normal CO <sub>2</sub> content for the product
Class 14—Fullness			
1410 Body 1411 Watery 1412 Characterless 1413 Satiating 1414 Thick	OTM TM OTM OTM TM	Fullness of flavour and mouthfeel. Thin, seemingly diluted. Bland, empty, flavourless. Extra-full, filling. Viscous, 'epais' (Fr.).	

<sup>\*</sup> Quercitrin is both astringent and bitter.

Particular Relevance: O = Odour T = Taste M = Mouthfeel W = Warming Af = Afterflavour

times the difference threshold for addition to a typical, light lager beer. This should ensure detection by approximately nine persons out of ten (8). Standards which have been proposed but not yet accepted are shown in parenthesis. Purification studies are under way for approximately half of these. Volunteers interested in participating should apply to the first author. Work on reference standards, including recommended methods of purification, will be published later.

## DESCRIPTION OF THE SYSTEM

The system consists of 14 classes. (Table I). These are given general names to indicate the types of flavours which they contain. It is important to note that only those terms given a four-digit number are intended for use as descriptors. The remainder serve to indicate the class in which any given type of flavour should be sought. Some classes have a broader term (e.g. 0700 Sulphury which serves as a common descriptor for all terms in the class; other classes do not have this because language does not contain a suitable term.

There are three kinds of descriptors: class terms, first tier, and second tier. Broadly speaking, the first two are common terms familiar to most people, and together they form a vocabulary designed to fill most everyday needs.

The 'Flavour Wheel' (Fig. 1) is presented to facilitate the location of these terms within the system. The wheel is meant as a memory aid and not as a new system of classification of odours and tastes. Despite the diversity of terms, a logical sequence is obtained in most cases, but certain discontinuities appear, i.e. where 'sulfury' follows 'oily'. It can be argued that

this occurs because a multidimensional continuum has been reduced to two dimensions.

The second tier of terms in Table I, together with the reference standards, serve the second purpose, of naming and defining each separately identifiable flavour note in beer. These terms form the theoretical backbone of the system and will be used mostly by specially trained panels. They also serve to define certain first-tier terms for which a reference is not available, e.g. '0220 Nutty comprises a group of flavour notes exemplified by walnut-like, coconut-like, beany and almond-like'.

The column 'Particular Relevance' shows that most terms may be used to describe sensations of both odour (O) and taste (T). The symbols M, W and Af indicate those terms which may be used to describe mouthfeel effects, warming, and afterflavour.

Under 'Comments, Synonyms, Definitions' are given a number of terms which have been used in the past but should now be discouraged in favour of the more precise description given by the recommended terms. Thus the term 0910 Acetic is preferred to 'vinegary'. The flavour caused by caprylic and capric acids combined should be referred to as 0611 Caprylic (3). Term 0630 Rancid is no longer used for a 'butyric' flavour, only for oxidative rancidity (carbonyl compounds).

After much discussion it was decided that the term 'ribes', used in (4) and (5) and also in a research paper (1) by one of us, should after all be abandoned in favour of the more explicit and easily understandable term 0810 Catty. It was felt that a class term was needed to describe the composite off-flavour

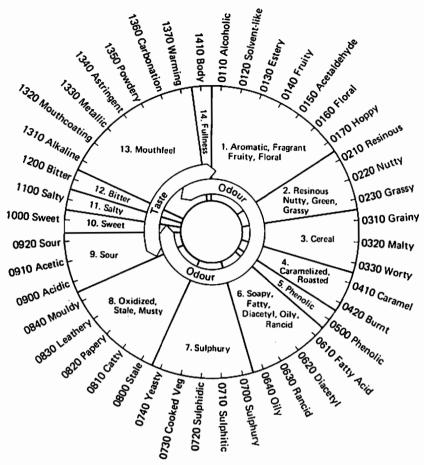


Fig. 1. Flavour wheel.

which develops as beer ages on the shelf under the influence of oxidation; the term 0800 Stale was chosen in preference to 'overaged', 'overpasteurized' or 'oxidized' as the latter are even more ill-defined.

# USE OF THE NEW TERMINOLOGY

The system proposed here on behalf of the Joint Working Groups is recommended for acceptance and use by all brewers and brewing researchers in official reports and in scientific papers.

Within a brewery, or within a panel, different terminology may of course be used if this is convenient or customary, but such terms should be translated into the official terminology if results are published.

A panel manager putting together a taste testing form may choose from Table I the terms which are appropriate for any given test, and he may add others (such as hedonic terms, see above) if this is required. For example, in daily taste testing of one brewery's beer, 10-20 terms is probably optimal; whilst for a consumer test, two or three terms may be too many. On the other hand if, for example, a sulphury off-flavour develops, a form may be appropriate which has all of the 18 terms under 0700 Sulphury. The terminology is designed to be sufficiently flexible, but self-consistent, to meet all these requirements.

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